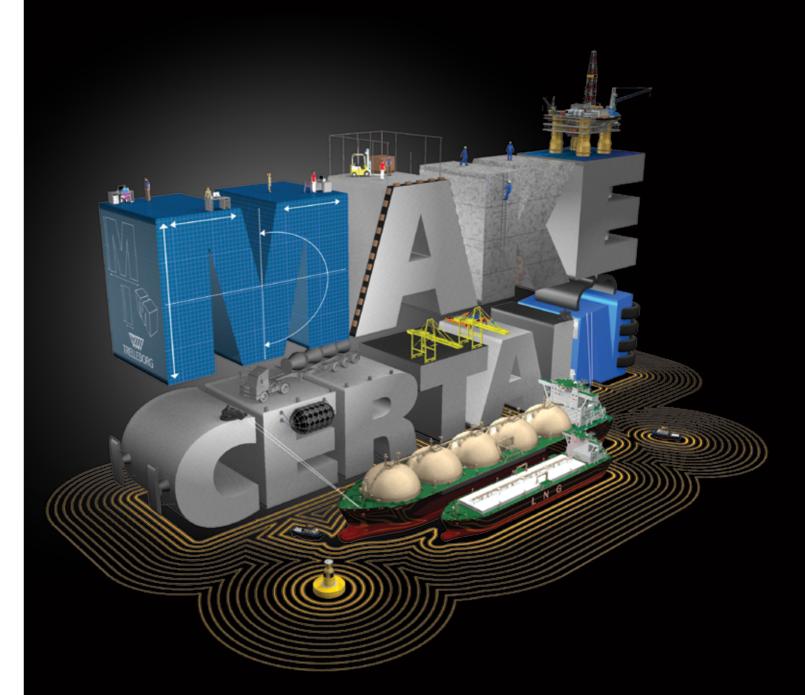


Docking, Mooring and Fransfer for LNG





Trelleborg Marine Systems design, manufacture and install bespoke fender systems, docking and mooring equipment, oil and gas transfer technology and vessel efficiency technology for marine environments all over the world. Our polymer engineering expertise also extends to our range of general marine products, including navigation aids and buoys.

BLOG: http://marineinsightsblog.trelleborg.com

TWITTER: @MarineInsights

YOUTUBE: http://www.youtube.com/user/TrelleborgMarine

LinkedIn Groups: MarineInsights

www.trelleborg.com/marine Trelleborg Marine Systems | Make Certain

Make Certain

When installing or upgrading docking, mooring and transfer technology for LNG application, you need to Make Certain you choose the right partner.

Make Certain your provider can deliver the solution for you, on time and on budget, wherever you are in the world.

Make Certain your LNG facility is protected with solutions designed around the needs of you and your customers, with an experienced team that understands your demanding requirements.

Make Certain your docking, mooring and transfer systems feature the most technically superior products, to maximise durability and reliability whilst minimising downtime and whole life costs.

Make Certain your measurement, communications and safety systems are designed by a world leader, with in-house design, testing and manufacturing capabilities.

Make Certain your partner can offer you the maintenance and operational training and aftersales service you need.

Make Certain with Trelleborg Marine Systems LNG docking, mooring and transfer.

Contents

CAPABILITIES

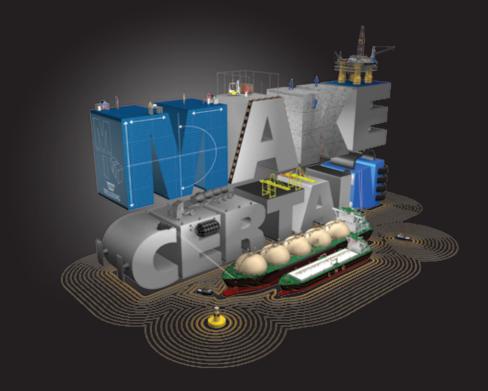
PROJECT MANAGEMENT PROCESS

QUALITY ASSURANCE AND DOCUMENTATION MANAGEMENT

ENGINEERING DESIGN

RESEARCH AND DEVELOPMENT

PRODUCTS



Capabilities

Trelleborg Marine Systems LNG portfolio

With over 30 years' experience in providing cutting-edge docking, mooring and transfer technology systems all over the world; we understand the LNG market and the demands of the modern terminal. From offshore applications to FSRUs, we have a pedigree in all LNG applications and can ensure you have the solution you need to optimise your operations.



LNG Terminals

From Quick Release Hooks (QRHs) to Ship-Shore Links (SSLs), Trelleborg represents the benchmark in integrated docking, mooring and transfer packages for LNG terminals. We supply over 60% of LNG terminal mooring and monitoring systems, and in excess of 80% of the SSL transfer systems for LNG terminals globally. All our systems comply with the stringent safety requirements for berthing at export/import terminals and SIGTTO guidelines.



Ship to Ship Mooring

Trelleborg Marine Systems designs, manufactures and commissions complete FLNG and FSRU ship-to-ship mooring solutions: the typical system configuration includes multiple Quick Release Hooks and capstans with load monitoring and remote release. Enhancements to the mooring system can Monitoring, Fenders and Deployment Systems.



FLNG / FSRUs

Taking operational learnings from our vast history of supplying FSRU and FLNG projects, Trelleborg Marine Systems takes a holistic and aligned approach to these complex and demanding terminals, Trelleborg include the integration of GPS Berthing, Environmental will build an integrated docking, mooring, transfer and fendering system that meets the demands of the FSRU, the LNGC and the jetty. 100% of the world's FSRUs are fitted with the SeaTechnik Digital SSL systems.



As the global market-leader in the design and manufacture of systems for safeguarding the transfer of LNG, our pedigree in engineering for LNGC docking, mooring and transfer systems is unrivalled. In fact, 90% of the world's LNGC fleet is fitted with Trelleborg SeaTechnik SSLs. In addition to our measurement, communications and safety solutions, our hardware features technically superior monitoring software to ensure complete oversight of both the LNGC and the facility it will be moored to and communicate with.



Small Scale LNG

Small Scale LNG is a concept that's growing rapidly. You need to Make Certain you've got the right solutions in place to optimise this opportunity. Trelleborg Marine Systems can develop, supply and test a fully integrated docking, mooring and transfer solution to ensure you optimise operations at your facility.

Project Management Process

Our consultative project management process takes the pressure off you because our dedicated in-house team are experienced from the conceptual design stage right the way through to aftersales care.

Trelleborg has the largest and most experienced team of docking and mooring specialised engineers in the world – twice the number of our nearest competitor.

Our Trelleborg SeaTechnik product range which features specialised measurement, communications and safety systems specifically for LNG applications is led by a team of engineers who have been developing marine electronic systems for over 25 years. We're also able to provide valuable consultancy services in the area of SSL compatibility.

With over 30 years of experience providing bespoke solutions for the largest and most complex fendering requirements around the world, we can provide you with the best design and materials to ensure a long, low maintenance service life for your LNG facility.

When you partner with Trelleborg, we allocate a dedicated team to your project who will work with you from design, all the way through to completion.

The concept, design, manufacturing and testing for your project is all done in-house by Trelleborg.

If you have any questions at any stage of the process, your dedicated Trelleborg project manager will provide you with one point of contact and will work with you as your project is developed, built, delivered and commissioned.



Our Experience: Typical Project Case Studies

1. The Teekay "Arctic Spirit"

Customer: Excelerate Energy

- I The Teekay vessel "Arctic Spirit" was on a tight schedule for refit
- I SeaTechnik SSL technology installed during permitted dry dock
- I Service team presence upon request to sail from the Philippines to Qatar to complete installation and commission
- I Service team presence for supervision of first LNG cargo load and first discharge of cargo to the Excelerate FSRU Vessel "Exemplar"

2. The Excelerate "Exemplar"

Customer: Excelerate Energy

- SSL Regas system connected to jetty and companion LNGC
- I Continual provision of gas to the region whilst receiving LNG from companion LNGC to refill its tanks
- Process data communicated between FSRU and shore through SSL, gas and liquid processes remained independent of each other's Emergency Shutdown Signals (ESD)
- I The Exemplar is compatible with any global regas terminal, representing a flexible and significant asset in the Excelerate fleet

3. The "Golar Frost"

Customer: OLT Offshore LNG

- LNGC to FSRU conversion at Livorno, Italy
- I Ship-to-ship mooring solution including QRHs, load monitoring and GPS OMADS
- Bespoke solution, ensuring compliance with RINA Classification Requirements
- I Storage capacity of 137,000 cubic meters of LNG and a production capacity of 3.75 billion standard cubic meters per annum (bscmpa)
- I Trelleborg SeaTechnik SSL system for LNG transfer for replenishment

4. Yuedong LNG

Customer: CNOOC Yuedong LNG

- I Fully integrated large-scale LNG mooring and transfer system
- QRHs, DAS, Environmental and Oceanographic Monitoring, Fibre Optic Ship Shore Link
- Portable Handheld Unit (PPU) for dual berth installation and a Carry On Board (COB) laptop system for single berth installation
- I High quality aftercare, including equipment testing and operational training
- I Hazardous area compliance
- Trelleborg SeaTechnik SSL protects LNG transfer

Docking, Mooring and Transfer for LNG Make Certain

5. Curtis Island LNG

Customer: John Holland Group

- gas into LNG
- I QRHs with load monitoring and remote release, Laser DAS, PPU, MetOcean, SSL and environmental monitoring, integrated marine monitoring systems and workstations
- The world's first project to turn coal seam Data made available to client's DCS systems
 - I Comprehensive product range, systems integration and support in local regulatory guidelines and hazardous area standards
 - I Trelleborg SeaTechnik SSL protects LNG transfer

6. Singapore LNG

Customer: Antara Koh / Samsung

- I Integrated docking and mooring, SSL and fender systems
- SCK Cell fenders supplied over two phases, DAS, QRHs and SSL
- I Stringent specifications and testing
- I SSLs installed on berths one and two

7. Escobar LNG Terminal

Customer: Excelerate Energy

- 175 million cu.m. (6,000 million scf) per
 Fast track design and supply for the day Escobar LNG terminal
- Advanced mooring equipment to ensure ship and terminal safety during critical gas discharge operations
- I QRHs with Electric Remote Release and SmartHook® Load Monitoring systems
- mooring equipment was essential
- I Escobar has SSL systems both on shore and abroad the FSRU, controlling gas output whilst controlling LNG replenishment from LNGC to FSRU

8. Dubai LNG

Customer: Dubai Supply Authority

- Oversight and supply for both jetty and FSRU
- I Double, triple and quadruple QRHs with load monitoring for the jetty mooring
- Trelleborg SeaTechnik SSL installed
- Additional work with Golar on design and supply of double 150T Quick Release Hooks, load monitoring, remote release and central computer system
- I Critical integration and alignment of the two systems

9. Ras Laffan

Customer: Multiple Projects, end users: RasGas/QatarGas

- Ras Laffan, 80km north of Qatari capital Doha, aims to be the world's leading port for LNG
- I Supplied a full suite of fender systems, docking and mooring equipment and gas transfer technology
- The facility now boasts state of the art Parallel Motion Fenders, Quick Release Hooks, Smarthook®, load monitoring with remote release, Smartdock® Docking Aid Systems with customised central integration and Trelleborg SeaTechnik Ship Shore Links installed across various condensate and LNG berths within the port

10. Grain LNG

Customer: Volker Construction

- Docking, mooring and fendering for jetty upgrades: QRHs, SmartHook load monitoring, SmartDock DAS, central integrated monitoring system and SCN super cone fenders
- I Further work with main contractor, CB&I to supply monitoring instrumentation
- I Trelleborg SeaTechnik SSL installed on the two berths
- The Isle of Grain terminal can now facilitate LNGCs with a capacity of up to 266,000m3, jetty eight is capable of accommodating the world's largest LNG ship, the Q-Max vessel
- A personal aftersales service, including calibration and commissioning of QRHs at short notice, and operational training at Trelleborg's Melbourne facility



Quality Assurance and Documentation Management

Quality Management

Quality Management is at the core of everything we do at Trelleborg Marine Systems. It is integral to our processes and procedures, and controls the way we work with you to approach each engineering challenge. Our business systems are constantly evaluated to drive innovation and value delivery to you as our customer, reflecting national, regional and environmental standards.

An eye for Documentation

Documentation is an essential part of today's project deliverable. Your Trelleborg Marine Systems project team will fully manage all documentation, CAD design and QA to ensure complete compliance with specifications, and to provide complete peace of mind to the end-user. We work with a full suite of engineering and design tools and our designers are experienced in all relevant industry standards.

Quality Assurance

Quality Assurance is the priority across our range of products and services for the LNG industry. Both Trelleborg Marine Systems UK and our Melbourne Docking & Mooring group hold accreditation to ISO9001, certified by Lloyd's Register QA. In addition the Melbourne facility holds ISO14001 accreditation.









ertificate Number LRQ400139

Class and Compliance

Floating LNG vessels and facilities often require equipment designed and built in line with classification society requirements. Across a variety of LNG assets, both Trelleborg Marine Systems Melbourne and Trelleborg Marine Systems UK businesses have delivered offshore docking, mooring and oil and gas transfer systems fully compliant with, and certified by all major class societies, including DNV, Lloyd's Register, RINA, ABS, BV, KOSHA and ClassNK. Trelleborg Marine Systems UK maintain an ATEX Quality Assurance Notation for the supply of Trelleborg SeaTechnik Products for use in hazardous areas, as well as ATEX, IECEX and CSA/CSU listing. In addition, Trelleborg SeaTechnik Ship Shore Links are 3rd party certified to IEC61508 Safety Integrity Level (SIL 2).











Lloyd's Register



Engineering Design

Experienced engineering and rigorous testing

Not only are we able to design and engineer bespoke solutions for all your LNG docking and mooring specifications, we can test our tailored systems with full scale in-house testing capabilities.

Our Trelleborg SeaTechnik product range also undergoes full functional testing prior to installation and our test equipment is fully compatible with other SSL manufacturers.

Our fender systems are designed according to your project needs. Every aspect of the system down to the rubber compound used, will be tailored specifically to your performance requirements.

The right solution

We take pride in tailoring project proposals to meet your needs, however exacting they are. When the project calls for an innovative, bespoke design, our engineers will present the right solution, not simply pages from a catalogue.

Turning a specification into a real project, developing close working relationships throughout the supply chain and delivering to specification, budget and deadlines gives me a true sense of fulfillment.

Travis de Fluiter

Project Manager



Products

A Portfolio of LNG Products

Trelleborg Marine Systems designs, manufactures and commissions unique mooring hardware and monitoring software that is specifically configured and matched to your requirements. Our solutions, which are built around the latest field-proven technologies, will be tailored to the needs of your project by our multi-disciplined team of engineers.



Quick Release Hooks and Capstans

Quick Release Hooks are the basis of any advanced integrated mooring system and ensure the vessel is secured fast to the jetty by providing solid, reliable anchor points for mooring lines.

Our Quick Release Hooks are available with several options such as an integral capstan, remote hook release and mooring line monitoring. They can also be adapted to ensure the best solution is delivered for most docking situations.

An electric capstan is usually integrated into the system to remove the need for mooring crews to haul the lines in manually.



Mooring Instrumentation

We design and engineer turnkey systems with integrated monitoring and remote release modules, which removes the need for jetty personnel to be close to the hook when a loaded mooring line is released – greatly reducing the risk of injury.

Our SmartHook® load monitoring software provides real-time readings of the load on mooring lines, enabling mooring crew and jetty operators to access essential data from the moment the mooring lines are attached to each hook.



Docking Aid Systems

Our SmartDock® family of docking aid systems (DAS) monitor the approach and docking of vessels during berthing operations using lasers, differential GPS or Real Time Kinematic (RTK) GPS technologies.

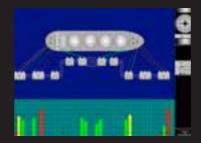
Various standard and customised designs are available to meet the widest range of berthing situations, including fender impact management.



Environmental and MetOcean

According to your needs, we can supply standalone or integrated environmental monitoring systems for both marine and offshore applications.

Systems are designed to allow multi-user access to environmental and MetOcean data, which can be made available to portable devices on the vessel during approach and whilst moored at the berth.



Integrated Control and Monitoring

Our specialised systems display LNG carrier-to-LNG facility and/or FSRU interface data through a single marine monitoring system to improve operations, management and control. As all key data is displayed in real time, operators are able to make more informed decisions.

SmartHook® load monitoring, remote release, SmartDock® DAS and environmental modules are integrated into the Marine Control Room and the data can be networked or sent over wireless communications to other locations as required.



Smart LNGC Ship-Shore Safety Link System (SSL)

Our Smart SSL system is the most advanced on the market, with simple electronic configuration to match any terminal and ensure worldwide compatibility. Our philosophy of continuous development means that compatibility isn't just ensured in the here and now, but with future systems too.

The Smart Fibre Optic and Electric modules provide a significant change to the operator interface and simplify control and set-up. Fibre optic, Electric and Pneumatic modules are totally independent to conform with ISO 28460.

The Smart Fibre Optic and Electric modules are both 6U in size and housed in a single 19" 6U rack module with a touchscreen user interface.



Universal Safety Link for Small Scale LNG transfer and LNG fuelling

Our Universal Safety Link features integrated main and back-up safety link systems for LNG transfers as both fuel and cargo. Employing our Trelleborg SeaTechnik digital fibre optic technology, the system is compatible with large scale Trelleborg SeaTechnik LNG SSL systems via adaptor and features a configurable system link for the transfer of other plant process control data. We can also offer an optional ESD control system for fuelling vessels, fuelled vessels and terminal applications.



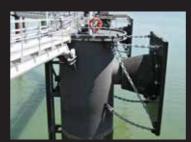
Fibre Optic Active Test Unit (ATU)

With potential damage to revenue and reputation incurred as a result of delays in loading and discharging LNG, our Fibre Optic ATU provides a portable way to verify the Fibre Optic Safety Link System on-board a ship, or installed on a shore terminal. The ATU gives you full assurance that systems are fully operational prior to docking.



Pneumatic Fenders and Fender Deployment Systems

We specialise in the turnkey supply of fenders and fender deployment systems, purposely designed for FSRU and FLNG applications where deck space restriction applies.



High Performance Fenders

All of Trelleborg high-performance fenders including Super Cone and Parallel Motion fenders are Type Approved by PIANC and come in a range of compounds to suit various applications.

Trelleborg Marine Systems is a world leader in the design and manufacture of advanced fender systems. Our high-performance solutions combine low reaction force and hull pressure with good angular performance and rugged construction.



Spares and Service

To gain the most benefit from our sophisticated systems, it is important that equipment is correctly maintained and that system operators are adequately trained in all aspects.

We have developed four levels of maintenance program for our mooring systems, designed to help our clients get the best performance, safety, reliability and longevity from their mooring systems.

Our entire range of Trelleborg SeaTechnik products is also supported by the Trelleborg SeaTechnik global service team, ready to support your operation 24/7.

Our unrivalled aftersales care means global support with local reach and knowledge. With staffed offices across the world, working to local time zones and languages, you'll never struggle to get in touch with us, wherever and whenever you need us.